

Certified 100% Women-Owned Small Business Dedicated to Integrity • Reliability • Quality Products • Friendly Service Our Products are Made in the USA and we Proudly Support Veteran Endowments

Red Sil

RED SIL RTV silicone is an excellent adhesive, sealant and caulk. It is ideally suited wherever a strong, permanently flexible weatherproof caulk, adhesive or sealant is needed. Excellent as an adhesive for bonding plastic and metal. Works well in high humidity, is mildew resistant, and won't fade or discolor with aging. When fully cured RED SIL will form an extremely tough, rubbery solid like material. Also available in Black, Clear and White.

Areas of Use:

- Oil Pans
- Oil Pumps
- Water Pumps
- Valve Covers
- Weather-stripping
- Timing Gear Covers
- Cam Shaft Rear Covers
- Electrical Control Boxes
 - Thermostat Housing
- Transmission Pans
- Compressors
- Flanges
- Hose Connections
- Threaded Assemblies
- Machine Covers

Product #ARS023

Effective Against:

Directions for Use:

- Oils
- Greases

- Transmission Fluids
 - Water

Surface must be clean, dry, and free of oil, tar, dirt and dust for best adhesion.

Hold can at a 45° angle and apply a continuous bead of $1/16^{\circ}$ to $1/8^{\circ}$ to the mating surface, encircling all bolt holes. For adhesion to both parts, assemble

Assemble parts, but do not squeeze gasket out by over tightening bolts.

Starts to cure immediately, fully cures in 24 hours and reaches optimum

immediately. For one part adhesion, allow 10 to 15 minutes for bead to skin.

strength in 7 days. Leave a small bead of material which will form a sealing "plug" for reuse. To use, gently pull "plug" and begin to use material.

Specifications:

Coolants

Classification Color Odor Solubility in water Flammability RTV silicone Red Acetic acid like Not available Not available





